

Sign & Display Assembly & Fabrication Adhesives

- PARTITE 7300 Structural Methacrylate Adhesive, 1:1 ratio
- PARTITE 7310 Structural Methacrylate Adhesive, 1:1 ratio
- PARTITE 7330 Structural Methacrylate Adhesive, 1:1 ratio
- PARTITE 7350 Structural Methacrylate Adhesive, 1:1 ratio

- PARTITE 7420 Structural Methacrylate Adhesive, 10:1 ratio
- PARTITE 7425 Structural Methacrylate Adhesive, 10:1 ratio

- PARBOND 905 Polyurethane Adhesive, 1:1 ratio

- PARBOND 150 5-Minute Epoxy Adhesive, 1:1 ratio
- PARBOND 300 30-Minute Epoxy Adhesive, 1:1 ratio



During the past 22 years, Parson Adhesives has achieved a position of leadership in the creation of distinctive high-quality adhesive products. We are dedicated to quality, innovation in formulating our products, strong marketing and customer service.

PARTITE® Methacrylate Adhesives

PARTITE Methacrylate Adhesives are specifically formulated for structural bonding of virtually any thermoplastics, thermosets, fiberglass, metals and composite materials. Strong bonds to virtually any surfaces without surface preparation or primer.

Product	Color	Viscosity cps	Mix ratio	Working Time (min)	Tensile Strength (psi)	Tensile Elongation (%)	Application
7300	Off White	40,000 - 60,000	1:1	4-6	3,200 - 3,600	20-30	Excellent adhesion to wide variety of thermo-plastics, thermo-sets, composites and metal surfaces.
7310	Off White	40,000 - 60,000	1:1	15-18	4,300 - 4,750	7-8	Strong adhesion to wide variety of composites, plastics and metal surfaces.
7330	Off White	40,000 - 60,000	1:1	25-30	4,150- 4,250	14-15	Excellent adhesion to wide variety of composites, plastics and metal surfaces.
7350	Off White	40,000 - 60,000	1:1	45-50	3,200 - 3,500	50-60	Strong adhesion to wide variety of composites, plastics and metal surfaces.
7420	Cream	80,000 - 120,000	10:1	4-6	2,900 - 3,200	90-125	Excellent adhesion to unprepared metals, composites and plastic surfaces.
7425	Cream	80,000 - 120,000	10:1	25-30	3,000 - 3,100	55-65	Medium Open time. Strong adhesion to wide variety of unprepared metals, plastics and composites surfaces.

PARBOND® Polyurethane Adhesives

PRODUCT	Color	Viscosity cps	Mix Ratio	Cure Speed	Shear Strength	Application
905	Grey	20,000	1:1	5-12 minutes	2,800 psi	Strong adhesion to wide variety of plastic surfaces such as PC, ABS, PET, Polyester, Acrylic, TPU, TPO, Polypropylene, PVC, etc.

PARBOND® Epoxy Adhesives

PRODUCT	Viscosity cps	Color	Mix Ratio	Shear Strength	Working Time	Application
150 5-minute cure	Mixed Viscosity: 15,500 cps	Clear	1:1	3,150 psi	5-15 minutes	General-purpose epoxy adhesive for wide variety of bonding application.
300 30-minute cure	Mixed Viscosity: 17,500 cps	Clear	1:1	2,950 psi	30-45 minutes	General-purpose adhesive for wide variety of application.



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